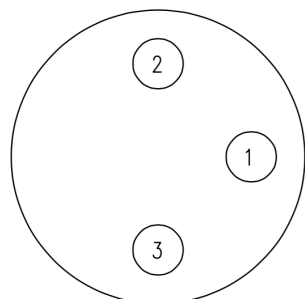
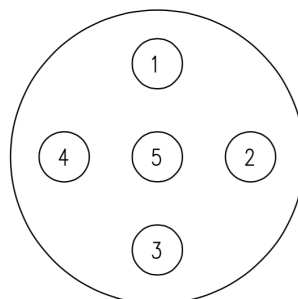


View from within the connector assembly showing the terminal screws.



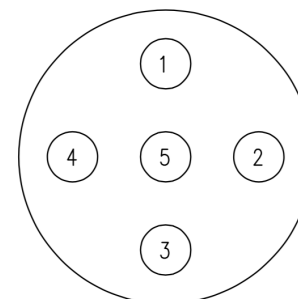
3 Pin 24vdc
Female Connector

Pin	Colour	Desc
1	Green	Chassis Ground
2	Red-black	24vdc -
3	Red-White	24vdc +



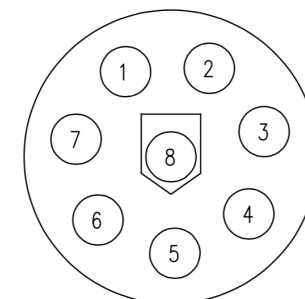
5 Pin Digital Input
Male Connector

Pin	Colour	Desc
1	Brown	Not Used
2	White	DI1 Common +5vdc
3	Blue	DI1 Signal
4	Black	DI2 Common +5vdc
5	Grey	DI2 Signal



5 Pin RS485 (Modbus)
Female Connector

Pin	Colour	Desc
1	Brown	Not Used
2	White	Data - A
3	Blue	Data + B
4	Black	0vdc
5	Grey	Not Used



8 Pin TCP/IP
Male Connector

Pin	Colour	Desc
1	White	Orange-White TD+
2	Brown	Orange TD-
3	Green	White-Green RD+
4	Yellow	Blue BD+
5	Grey	White-Blue BD-
6	Pink	Green RD-
7	Blue	White-Brown BD+
8	Red	Brown BD-

24vdc 3 Pin Male Power Plug

(Brown) Pin 1 24v+

(Blue) Pin 3 24v -

(Black) Pin 4 Chassis Ground

5 Pin Male Digital Input Plug

(Brown) Pin 1 *Not Used*

(White) Pin 2 Digital Input No.1 Common +5v

(Blue) Pin 3 Digital Input No.1 In

(Black) Pin 4 Digital Input No.2 Common +5v

(Grey) Pin 5 Digital Input No.2 In

5 Pin Female RS485 Serial (Modbus) Plug

(Brown) Pin 1 *Not Used*

(White) Pin 2 Data - (A)

(Blue) Pin 3 Data + (B)

(Black) Pin 4 0v

(Grey) Pin 5 *Not Used*

TCP/IP Ethernet 8 Pin RJ45 Plug

(White/Orange) Pin 1 Transmit Data +

(Orange) Pin 2 Transmit Data -

(White/Green) Pin 3 Receive Data +

(Blue) Pin 4 Bi-Directional +

(White/Blue) Pin 5 Bi-Directional -

(Green) Pin 6 Receive Data -

(White/Brown) Pin 7 Bi-Directional +

(Brown) Pin 8 Bi-Directional -



Socket position Left to Right:

1 = 24vdc **2** = Digital Inputs **3** = RS485 (Modbus) **4** = TCP/IP

24vdc 3 Pin Female Power Plug

(Green) Pin 1 Chassis Ground

(Red/Black) Pin 2 24v -

(Red/White) Pin 3 24v +

5 Pin Male Digital Input Plug

(Brown) Pin 1 *Not Used*

(White) Pin 2 Digital Input No.1 Common +5v

(Blue) Pin 3 Digital Input No.1 In

(Black) Pin 4 Digital Input No.2 Common +5v

(Grey) Pin 5 Digital Input No.2 In

5 Pin Female RS485 Serial (Modbus) Plug

(Brown) Pin 1 *Not Used*

(White) Pin 2 Data - (A)

(Blue) Pin 3 Data + (B)

(Black) Pin 4 0v

(Grey) Pin 5 *Not Used*

Socket position Left to Right:

1 = 24vdc **2** = Digital Inputs **3** = RS485 (Modbus) **4** = TCP/IP

TCP/IP Ethernet 8 Pin Male RJ45 Plug

1+ (White) Pin 1 Transmit Data + (White/Orange)

1- (Brown) Pin 2 Transmit Data - (Orange)

2+ (Green) Pin 3 Receive Data + (White/Green)

2- (Yellow) Pin 4 Bi-Directional + (Blue)

3+ (Grey) Pin 5 Bi-Directional - (White/Blue)

3- (Pink) Pin 6 Receive Data - (Green)

4+ (Blue) Pin 7 Bi-Directional + (White/Brown)

4- (Red) Pin 8 Bi-Directional - (Brown)

TCP/IP Ethernet Crossover 8 Pin Male Plug

1+ (White) Pin 1 Transmit Data + (White/Green)

1- (Brown) Pin 2 Transmit Data - (Green)

2+ (Green) Pin 3 Receive Data + (White/Orange)

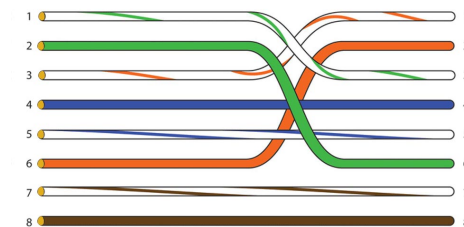
2- (Yellow) Pin 4 Bi-Directional + (Blue)

3+ (Grey) Pin 5 Bi-Directional - (White/Blue)

3- (Pink) Pin 6 Receive Data - (Orange)

4+ (Blue) Pin 7 Bi-Directional + (White/Brown)

4- (Red) Pin 8 Bi-Directional - (Brown)





24vdc 2 Pin Male Power Plug

Pin 1 24v +

Pin 2 24v -

Ethernet TCP/IP 8 Pin Male RJ45 Plug

(White/Orange) Pin 1 Transmit Data +

(Orange) Pin 2 Transmit Data -

(White/Green) Pin 3 Receive Data +

(Blue) Pin 4 Bi-Directional +

(White/Blue) Pin 5 Bi-Directional -

(Green) Pin 6 Receive Data -

(White/Brown) Pin 7 Bi-Directional +

(Brown) Pin 8 Bi-Directional -